

5154 Machinetappen, HSSeco, rechte groeven + gun,
Staal < 850N/mm², koper, aluminium
Vanaf M42 = rechte groeven.



5174 Machinetappen, HSSeco, hélicoïdaal 35°,
Staal < 850N/mm², koper, aluminium

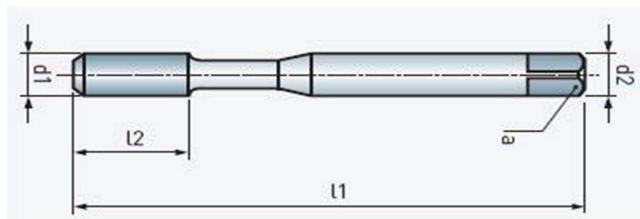



MF	spoed P mm	l1 mm	d2 mm	vierkant a _{h12} mm	5154		5174	
					HSS-Eco	HSS-Eco	HSS-Eco	HSS-Eco
DIN 374								
3	x 0,35	56	2,2		S	F		
4	x 0,5	63	2,8	2,1	S	F		
4	x 0,50	63	2,8	2,1	S	F		
5	x 0,50	70	3,5	2,7	S	S		
5	x 0,75	70	3,5	2,7	S	F		
6	x 0,5	80	4,5	3,4	S	S		
6	x 0,75	80	4,5	3,4	S	F		
7	x 0,75	80	5,5	4,3	S	F		
8	x 0,50	80	6,0	4,9	S	F		
8	x 1,0	80	6,0	4,9	S	S		
8	x 1,0	90	6,0	4,9	S	F		
9	x 0,75	80	7,0	5,5	S	F		
9	x 1,0	90	7,0	5,5	S	F		
10	x 0,75	90	7,0	5,5	S	F		
10	x 1,0	90	7,0	5,5	S	S		
10	x 1,25	100	7,0	5,5	S	S		
11	x 1,0	90	8,0	6,2	S	F		
11	x 1,25	90	8,0	6,2	S	F		
12	x 0,75	100	9,0	7,0	S	F		
12	x 1,0	100	9,0	7,0	S	S		
12	x 1,25	100	9,0	7,0	S	S		
12	x 1,5	100	9,0	7,0	S	S		
13	x 1	100	11,0	9,0	S	F		
13	x 1,5	100	11,0	9,0	S	F		
14	x 0,75	100	11,0	9,0	S	F		
14	x 1,0	100	11,0	9,0	S	S		
14	x 1,25	100	11,0	9,0	S	S		
14	x 1,5	100	11,0	9,0	S	S		
15	x 1,0	100	12,0	9,0	S	F		
15	x 1,5	100	12,0	9,0	S	F		
16	x 1,0	100	12,0	9,0	S	S		
16	x 1,25	100	12,0	9,0	S	S		
16	x 1,5	100	12,0	9,0	S	S		
18	x 1,0	110	14,0	11,0	S	S		
18	x 1,25	110	14,0	11,0	S	F		
18	x 1,5	110	14,0	11,0	S	S		
18	x 2,0	125	14,0	11,0	S	F		
20	x 1,0	125	16,0	12,0	S	F		
20	x 1,25	125	16,0	12,0	S	F		
20	x 1,5	125	16,0	12,0	S	S		
20	x 2,0	140	16,0	12,0	S	S		
21	x 1,5	125	16,0	12,0	S	F		
22	x 1,0	125	18,0	14,5	S	S		
22	x 1,25	125	18,0	14,5	S	F		
22	x 1,5	125	18,0	14,5	S	F		
22	x 2,0	140	18,0	14,5	S	F		
23	x 1,5	125	18,0	14,5	S	F		

MF	spoed P mm	l1 mm	d2 mm	vierkant a _{h12} mm	5154		5174	
					HSS-Eco	HSS-Eco	HSS-Eco	HSS-Eco
DIN 374								
24	x 1,0	140	18,0	14,5	S	F		
24	x 1,25	140	18,0	14,5	S	F		
24	x 1,5	140	18,0	14,5	S	S		
24	x 2,0	140	18,0	14,5	S	F		
25	x 1,0	140	18,0	14,5	S	F		
25	x 1,5	140	18,0	14,5	S	F		
26	x 1,0	140	18,0	14,5	S	F		
26	x 1,5	140	18,0	14,5	S	F		
26	x 2,0	140	18,0	14,5	S	F		
27	x 1,0	140	20,0	16,0	S	F		
27	x 2,0	140	20,0	16,0	S	F		
27	x 1,0	140	20,0	116,0	S	F		
28	x 1,0	140	20,0	16,0	S	F		
28	x 1,5	140	20,0	16,0	S	S		
28	x 2,0	140	20,0	16,0	S	F		
29	x 1,5	150	22,0	18,0	S	F		
30	x 1,0	150	22,0	18,0	S	F		
30	x 1,5	150	22,0	18,0	S	F		
30	x 2,0	150	22,0	18,0	S	S		
30	x 2,5	180	22,0	18,0	S	F		
30	x 3,0	180	22,0	18,0	S	F		
32	x 1,5	150	22,0	18,0	S	S		
32	x 2,0	150	22,0	18,0	S	F		
32	x 3,0	180	22,0	18,0	S	F		
33	x 1,5	160	25,0	20,0	S	F		
33	x 2,0	160	25,0	20,0	S	F		
33	x 3,0	180	25,0	20,0	S	F		
34	x 1,5	170	28,0	22,0	S	F		
34	x 2,0	170	28,0	22,0	S	F		
35	x 1,5	170	28,0	22,0	S	F		
36	x 1,5	170	28,0	22,0	S	F		
36	x 2,0	170	28,0	22,0	S	F		
36	x 3,0	200	28,0	22,0	S	F		
38	x 1,5	170	28,0	22,0	S	F		
39	x 1,5	170	32,0	24,0	S	F		
39	x 2,0	170	32,0	24,0	S	F		
39	x 3,0	200	32,0	24,0	S	F		

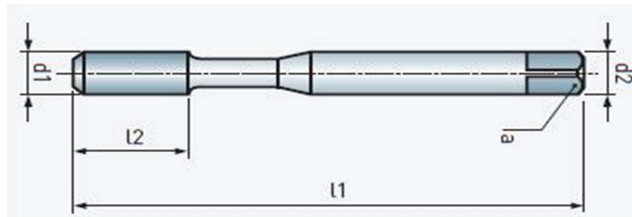
S = magazijnartikel - F = fabriekslevering op 24/48h

Zie verder volgende pagina.



MF	spoed P mm	l1 mm	d2 mm	vierkant a _{h12} mm	5154	5174
					HSS-ECo	HSS-ECo
DIN 374						
40	x 1,5	170	32,0	24,0	S	F
40	x 2,0	170	32,0	24,0	S	F
40	x 3,0	200	32,0	24,0	S	F
42	x 1,5	170	32,0	24,0	S	F
42	x 2,0	170	32,0	24,0	S	F
42	x 3,0	200	32,0	29,0	S	F
45	x 1,5	180	36,0	29,0	F	F
45	x 2,0	180	36,0	29,0	S	F
45	x 3,0	200	36,0	29,0	S	F
48	x 1,5	190	36,0	29,0	S	F
48	x 2,0	190	36,0	29,0	S	F
48	x 3,0	225	36,0	29,0	S	F
50	x 1,5	190	36,0	29,0	F	F
50	x 2,0	190	36,0	29,0	F	F
50	x 3,0	225	36,0	29,0	F	F
52	x 1,5	190	40,0	32,0	S	F
52	x 2,0	190	40,0	32,0	S	F
52	x 3,0	225	40,0	32,0	S	F
63	x 1,5	275	50,0	39,0	F	F

Belangrijk !
 Ons programma van metrisch-fijn tappen is groter dan de hier opgegeven afmetingen/spoeden.
 Wij kunnen eveneens op 24h draadsnijgereedschappen leveren van bijvoorbeeld M100 X 1,50.



S = magazijnartikel - F = fabriekslevering op 24/48h

METRISCH-FIJN - Machinetappen, extra-lang

A17XL Machinetappen, HSSeco, rechte groeven + gun,
 Staal < 700N/mm², koper, aluminium



MF	spoed P mm	l1 mm	l2 mm	d2 mm	A17XL
					HSSE
					
8	x 1,0	135	32,0	6,2	F
10	x 1,0	150	38,0	7,6	F
12	x 1,5	165	43,0	9,0	F
14	x 1,5	180	50,0	10,5	F
16	x 1,5	190	50,0	12,5	F
18	x 1,5	210	50,0	13,5	F
20	x 1,5	220	50,0	15,5	F
22	x 1,5	230	50,0	17,5	F
24	x 1,5	250	50,0	19,0	F

S = magazijnartikel - F = fabriekslevering op 24/48h

